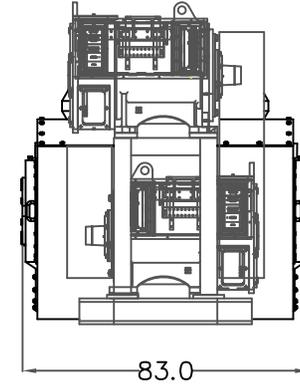
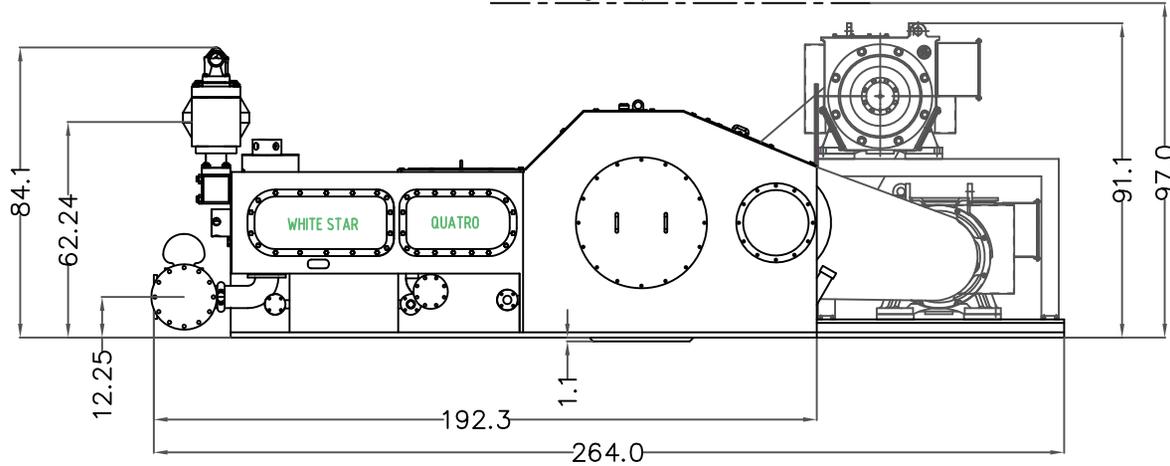
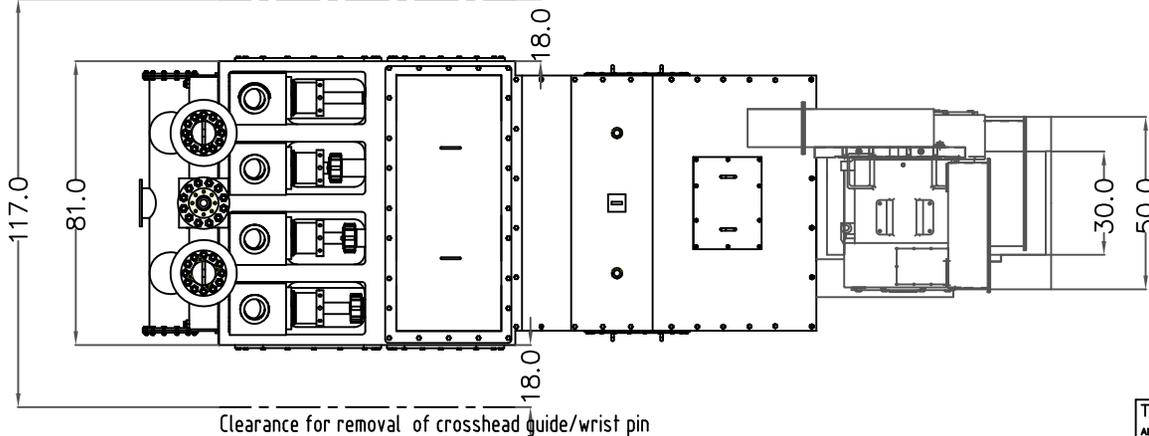


DRAWING NUMBER  
9772-2450-2GEB22-RM

Minimum height required for Bull Gear removal



Clearance for removal of crosshead guide/wrist pin



OVERAL DIMENSIONS: 264" L X 83" W X 92-1/4" H  
TOTAL WEIGHT UNITIZED: 83770 LBS

TOLERANCE UNLESS SPECIFIED

ALL DIMENSIONS IN INCHES.

.X	±0.025	1/32	FRACTION	±1/32	BREAK EDGES	.03
.XX	±0.010	✓	ANGLE	±0.5°	DEBLUR	.015 MAX
.XXX	±0.005	✓	RADI	.03	CONC.	.010 T.I.R.

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SCALE	WEIGHT	MATERIAL	DRAWN BY	ZP
1:1		QUATRO	APPROVED BY	SMW
TOTAL PAGES	PAGE NO.	2450 Quatro -2GEB22 LAYOUT		
1	1	DATE	1/20/11	DRAWING NUMBER
				9772-2450-2GEB22-RM
		REV.		1